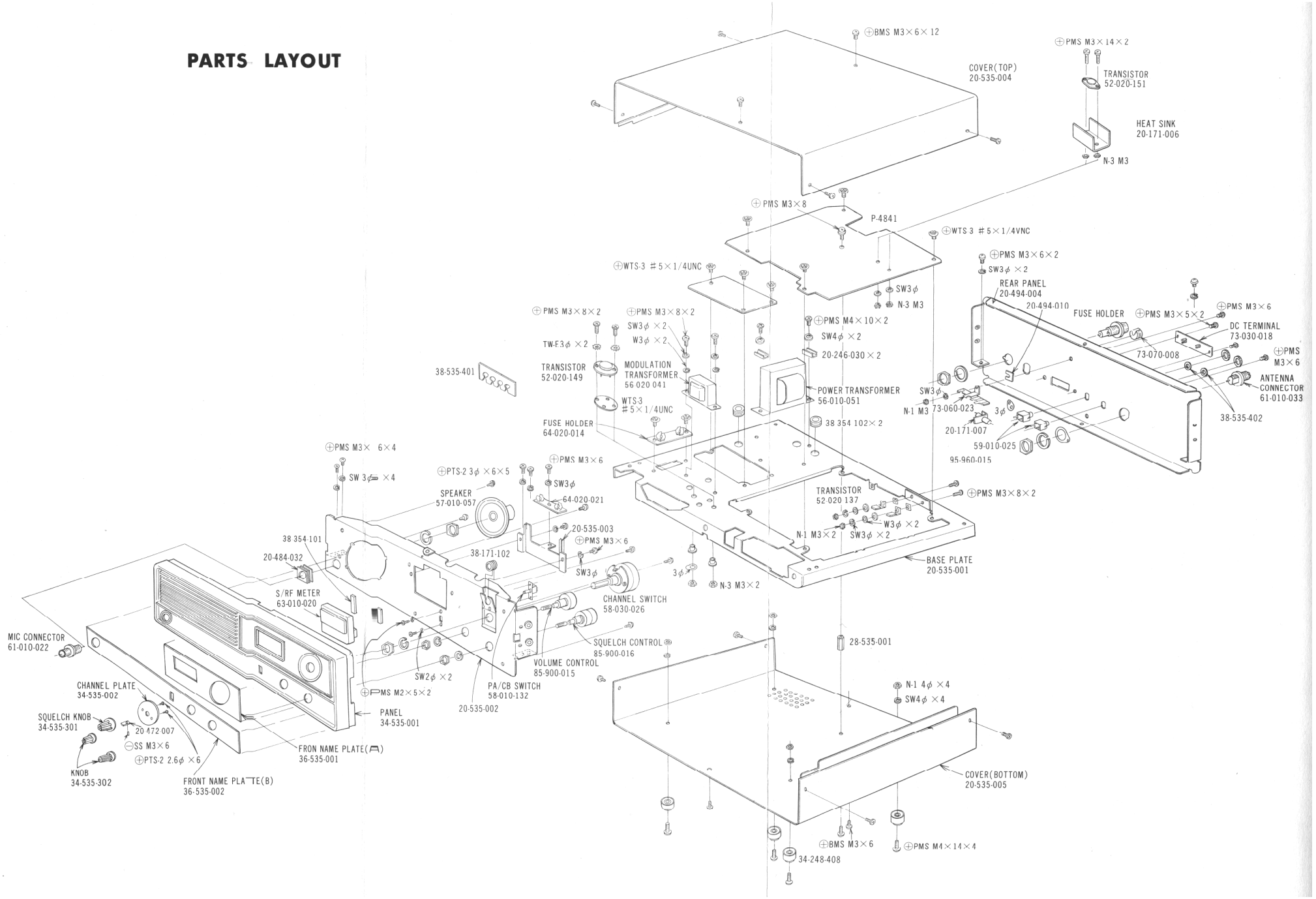PARTS LAYOUT