

MIDLAND®

40 Channel Mobile Citizen Band Transceiver **SERVICE MANUAL** **77-250**



MIDLAND®
INTERNATIONAL

1690 North Topping Avenue
Kansas City, Missouri 64120

77-250000
05-250-SM-6/86-3C

General Construction.

1. Unit size: $2 \times \frac{5}{16}$ " H $\times 7 \frac{9}{32}$ " W $\times 7 \frac{5}{16}$ " D
2. Unit weight: 4.52 lbs. (approximate)
3. Shipping weight: 19.84 lbs. (approximate)
4. Dyn-Type microphone connector.
5. No mechanical relays. All switching is solid state using diodes and transistors for high reliability.
6. Transmitter output stage is protected from mismatch, no-load or short-circuit conditions.
7. Input power is suitably filtered and bypassed to prevent alternator "whine" on transmit or receive.

Electrical Specifications.

All test conditions and methods are in

accordance with EIA standards RS-382 and RS-424 or applicable government regulations.

Frequency Control: PLL

Receiver Sensitivity: $0.3 \mu V$ for 10 dB (S+N)/N.

Receiver Selectivity: More than 50 dB ± 10 KHz

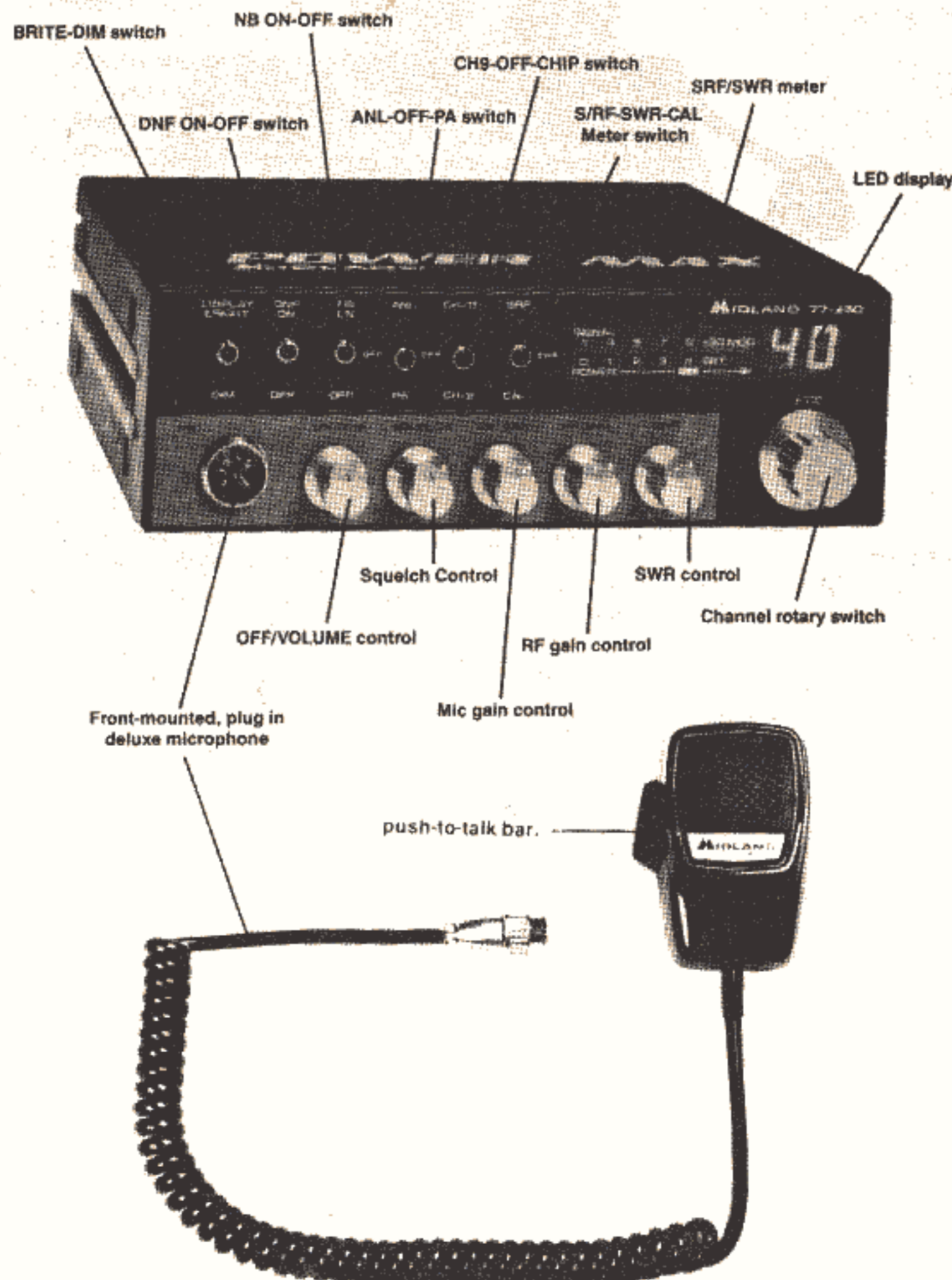
Controls: On/off/volume. Variable squelch. S/RF/SWR meter. SWR-CAL-S/RF meter switch. CB/PA. RF Gain.

DNF, NB, CH9/CH19 switches. ANL Brite-Dim switch. Mic Gain. Channel selector. LED digital readout channel indicator. Push-to-talk (on microphone).

Jacks and Connections: Microphone. 50-ohm antenna. 8-ohm external speaker. PA speaker.

Accessories Included: 500-ohm push-to-talk microphone with coil cord and plug-in connector. Microphone clip. Slotted mounting bracket and hardware. Owner's manual. FCC forms 505, 555-B, Part 95 Subpart D, DC power cord with 3-pin connector.

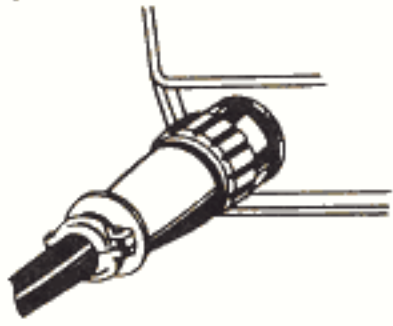
OPERATING CONTROLS



Midland 77-250 Operating Instructions

Having properly installed and wired your CB and antenna, you are now ready for the ten steps designed to get you into effective, satisfactory operation:

Step 1: Insert the plug from the microphone into the microphone jack on the face panel and screw on securely.



Step 2: Make sure your antenna is securely connected to the antenna connector.

Step 3: Make sure the Squelch control is in the 9 o'clock position.



Step 4: Make sure the Mic gain control is fully clockwise.



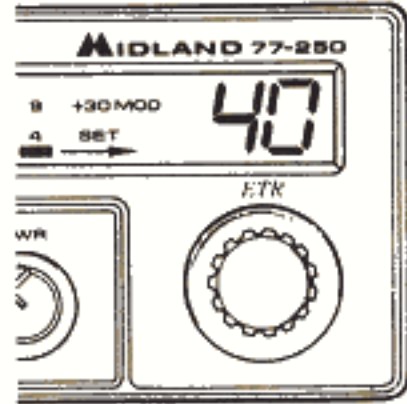
Step 5: Turn the power on and adjust the "Volume" control for a satisfactory sound level.



Step 6: Make sure the RF Gain Control is fully clockwise.



Step 7: Select your desired channel by turning the Channel Selector dial below the LED digital indicator clockwise (up) or counter-clockwise (down).



Step 8: Place SRF/SWRICAL switch in "S-RF" position.



Step 9: Make sure the ANL/OFF/PA switch is in the "OFF" or "ANL" position.



Step 10: To transmit, press the push-to-talk bar on the microphone. To receive, release the bar.



Mechanical mounting.

Step 1: Heeding the caution, use the mounting bracket as a template for marking the location of screwholes under your dash. Use an awl, nail or other sharp, pointed object to mark the metal.

Step 2: Drill a 1/8" hole for each screwhole in the mounting bracket. Attach the bracket to the dash with the 3/8" Phillips machine screws provided. *Extreme care should be exercised when*

drilling into dash to avoid damage to under-dash electronic ignition, cruise control, instrument and/or accessory wiring.

Step 3: Locate and secure the radio into the mounting bracket allowing working space for later power connections.

Power wiring.

Step 1: If you have not determined whether your vehicle has a negative or positive ground, do so now. Then disconnect the leads from the battery to prevent short circuits that can occur during wiring.

Step 2: With negative ground, connect the red wire — the one with in-line fuse holder — to either the (a) fuse block, (b) cigarette lighter or (c) directly to the positive post on your battery.

(Usually, the fuse block is the most convenient connecting point. It is also possible to connect to the Accessory terminal on the ignition switch, so that your CB automatically goes off when the ignition goes off, preventing accidental

battery drainage.)

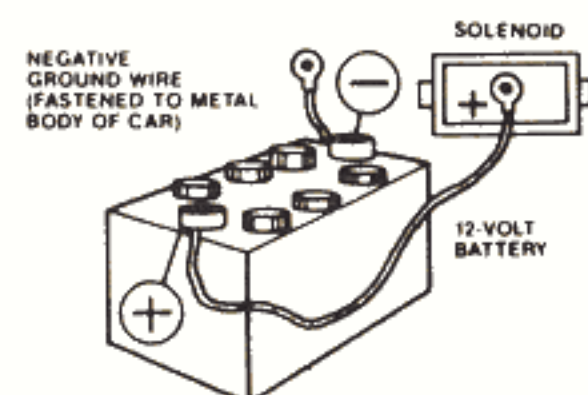
Then tightly connect the black wire directly to the vehicle's metal frame.

With a **positive ground**, reverse the wires, connecting the red/fuse-holder wire to the frame, the black wire to your DC power source. A light or meter can be a good aid in locating a suitable power source and ground.

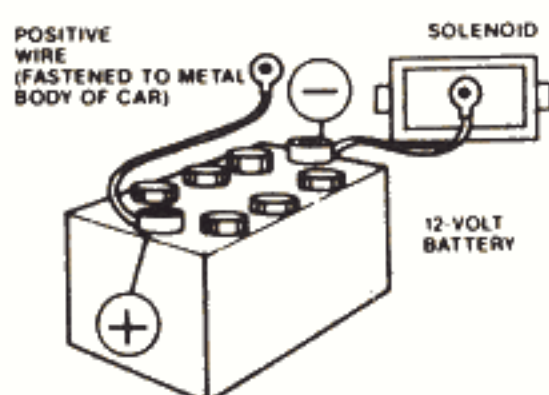
In either case, a good, direct metal-to-metal ground is essential for optimum performance.

Step 3: Plug-in the power cord to the receptacle provided on the back of the transceiver.

CAR'S MOTOR BLOCK OR FIRE WALL GROUND

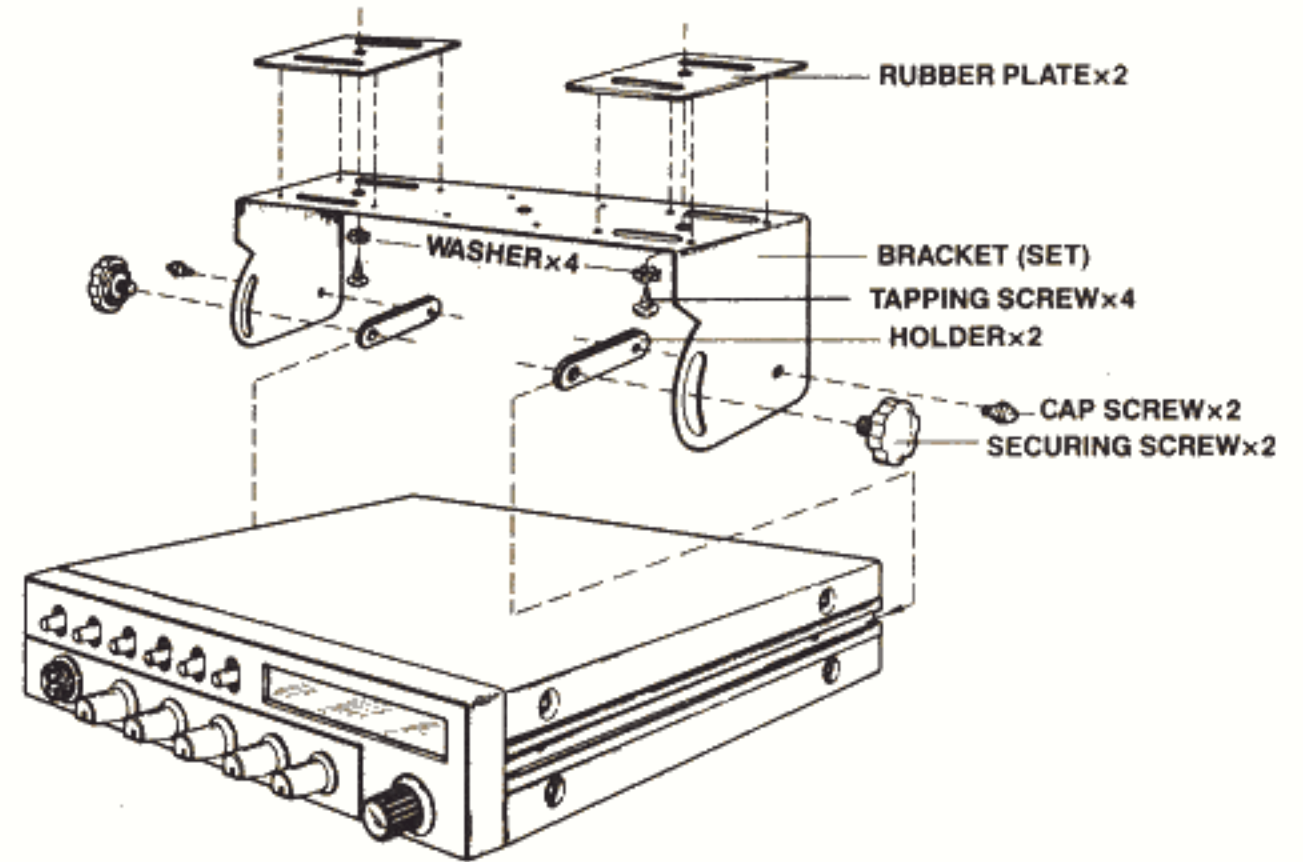


EXAMPLE OF NEG. GROUND 12-V DC CAR BATT CONNECTION ILLUSTRATION MOST CARS & TRUCKS ARE THIS TYPE



EXAMPLE OF POS. GROUND 12-V DC CAR BATT CONNECTION ILLUSTRATION FEW 18-WHEELERS & OLDER CARS

How to install your Midland mobile CB.



This transceiver may be installed in any 12-volt negative or positive ground-system car or truck. Most current U.S. and foreign vehicles use a negative system, but some older models and some newer large trucks may have a positive ground.

Check the requirements for your vehicle before you begin installation.

Generally, you have a **negative-ground** system if the minus (-) battery terminal is connected to the motor block. Contact your dealer in the event you are unable to determine your vehicle's polarity system.

Installation and operating accessories furnished with your Midland Mobile CB:

1. Easy-removal mounting bracket system.
2. Microphone bracket system.
3. All main-unit and microphone mounting hardware needed for normal installation.

4. Plug-in microphone with coil cord.
5. Owner's Manual.

Where to locate your CB transceiver.

Your new Midland CB is designed to be installed under the dash of your vehicle.

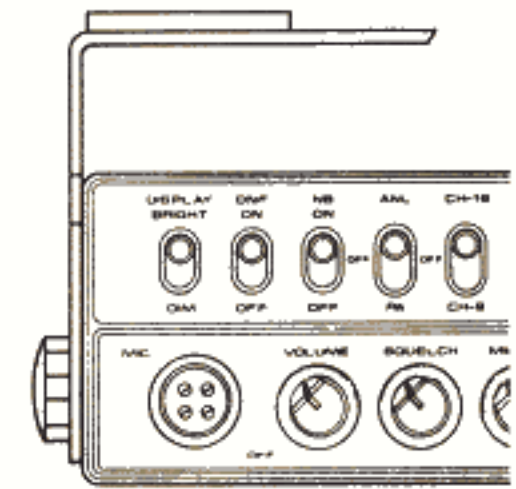
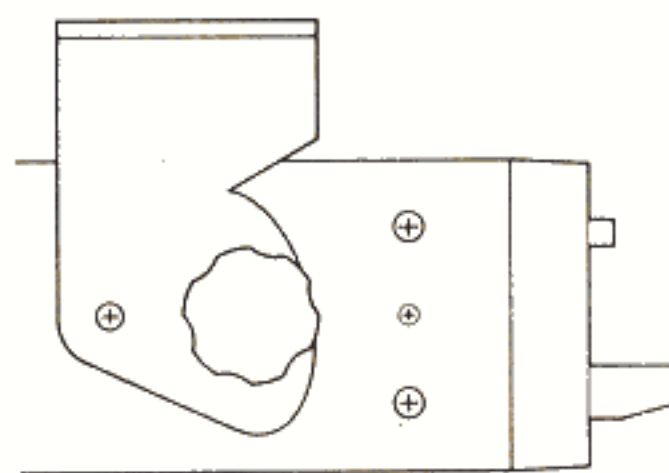
Safety and convenience are the primary considerations in deciding exactly where to locate your radio.

Caution: Be sure that the unit is located so that it does not interfere with the driver or impair access to any controls. Connecting cables must be routed and secured in such a manner as not to interfere with the operation of the brake, accelerator or other controls. Interference from either the unit or connecting cables may contribute to the loss of control of the vehicle.

Mounting the main unit.

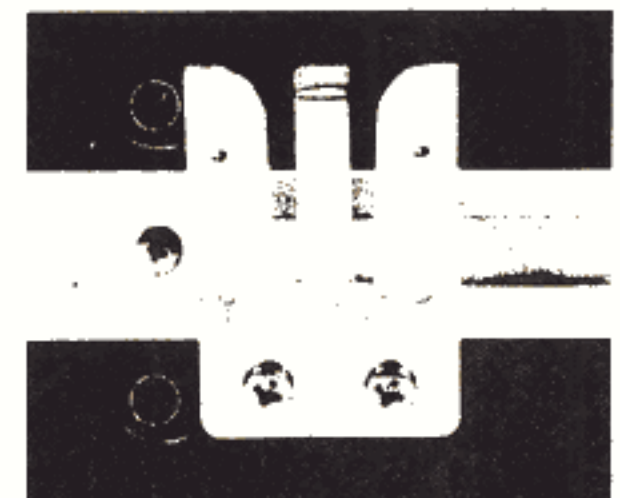
Step 1: Position the main unit between the bracket arms in line with the retention knobs. Set the angle for optimum operating comfort and accessibility.

Step 2: Tighten the retention knobs.



Installation of microphone hanger.

Mounting holes are provided on the side of the transceiver for the microphone hanger bracket. Alternately, the bracket can be attached to the vehicle dash.



Connecting optional remote speaker.

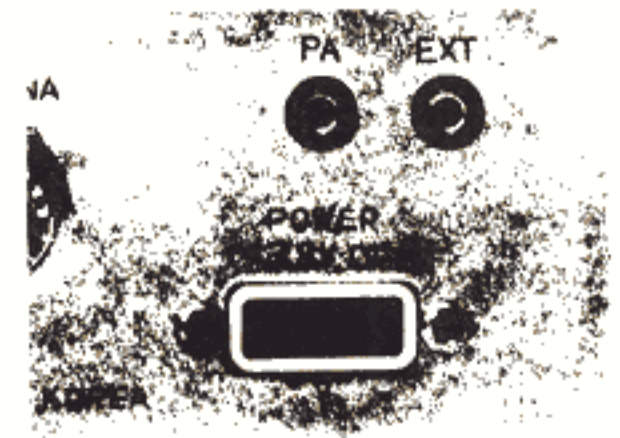
Locate the "EXT" jack on the main unit rear panel. Firmly insert and seat the speaker wire plug into the jack.

When connected, the external speaker will override and "blank out" the in-unit speaker standard with your Midland Mobile CB.

Connecting optional Public Address speaker.

Locate the "PA" jack on the main unit back panel. Firmly insert and seat the speaker wire plug into the jack.

Directions for mounting the optional PA speaker are included along with mounting hardware, with the speaker.



Operating controls, connectors: Their functions and uses.

Starting at the upper left (driver's side) of your Midland 77-250 and moving counter-clockwise:



A Electronic SRF/SWR Meter This new high visibility, black-on-light meter is used three ways. (1) When receiving, it gives the relative strength of incoming signals. (2) When transmitting, it shows RF (Radio Frequency) power output. (3) As an "SWR" meter, it helps match your antenna installation to your transceiver.

B Microphone Connector. Securely links your microphone to the main unit during use, yet allows quick disconnection when out of service.

B Off/Volume Control. Turns your CB on and adjusts the sound level for comfortable reception.

C Squelch Control. Turned clockwise, it quiets the receiver when signals are not being received and allows a quiet standby operation.

The Squelch control functions only in the receive mode and does not affect receiver volume when signals are being received.

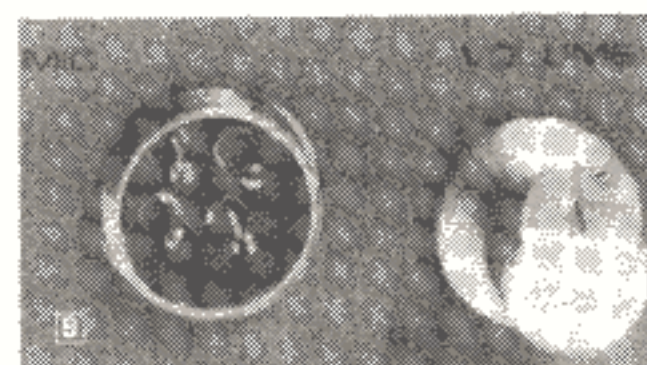
To adjust, when no signals are present, rotate the Squelch control clockwise until the receiver is quieted. Incoming signals will automatically release the squelch action.

Careful adjustment is necessary as a setting too far clockwise will not allow weaker signals to release the squelch action.

C Mic (Microphone) Gain Control. Adjusts the sensitivity of the microphone amplifier circuit to suit individual voice characteristics and ambient noise conditions to provide maximum intelligibility.

Rotating the control counter-clockwise reduces the sensitivity and requires "close talking" into the microphone.

When operating from a noisy vehicle, reducing the Mic Gain setting will usually improve your transmitted voice clarity. Check with other operators to determine the exact setting best for your voice and car.



D RF Gain Control

Controls the reception sensitivity (range) of your CB. To decrease RF Gain — to reduce interference, for example, in congested urban areas — rotate counter clockwise. For full sensitivity position. The RF Gain switch affects reception only. It will not affect transmitter output power.

D To Measure SWR.

1. Set the slide switch to SWR-CAL (forward) position.
2. Activate the transmitter (by pressing the microphone push-to-talk bar) and rotate the calibrate control to set the meter to the right side "SET" position.
3. Set the slide switch to SWR position and read the SWR. For example, a reading of 1.5 actually means an SWR of 1.5:1.

E Lighted LED Digital Channel Indicator.

Clearly displays the channel selected by use of the selector dial just below.

Turn the dial to the right to select a higher-numbered channel spectrum, left to select channels below the number indicated.

F Brite-Dim Switch. Dims or brightens lighted controls for more comfortable day or night visibility.

F DNF-OFF Dynamic noise filter adds heavy duty filtering in car's electrical system to filter out high level noise.

F NB ON-OFF Noise blanker switch screens out atmospheric noise.

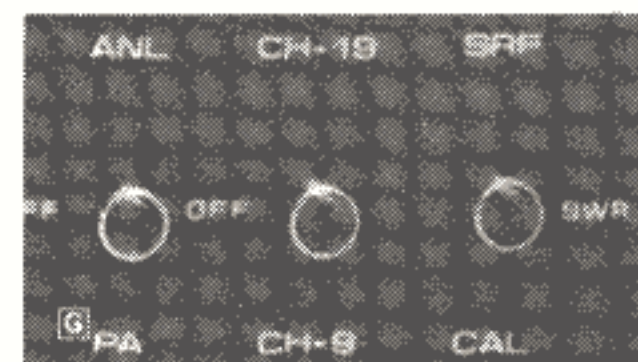
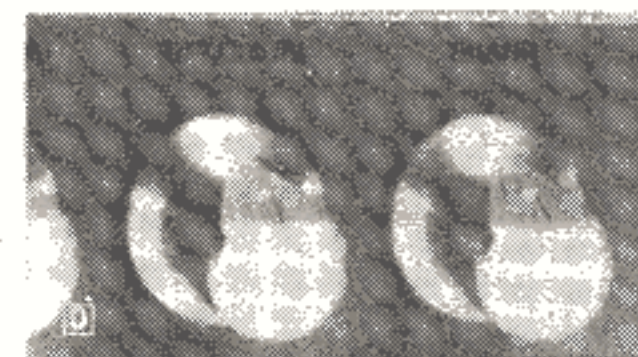
G ANL/OFF/PA Switch. Switches your CB speaker system from a CB function, using the internal, main-unit speaker, to a Public Address function, using an external PA speaker, and back again. When turned on, it operates in the receiver to reduce atmospheric and ignition noise.

G CH9-OFF-CH19 Switch instantly selects channel 9 (highway emergency channel) or channel 19 (highway talk channel)

G S/RF-SWR-CAL Meter Switch. Selects the mode of the SWR/CAL-S/RF Meter. Rotate to right.

H External Speaker Jack. Allows you to attach an external speaker that will override the unit's internal speaker. Connection is made through the External Speaker Jack on the back panel.

H PA Jack. An optional PA speaker may be attached to your transceiver through the PA output jack on the back panel. This allows you to communicate with pedestrians or other vehicles through your CB microphone.

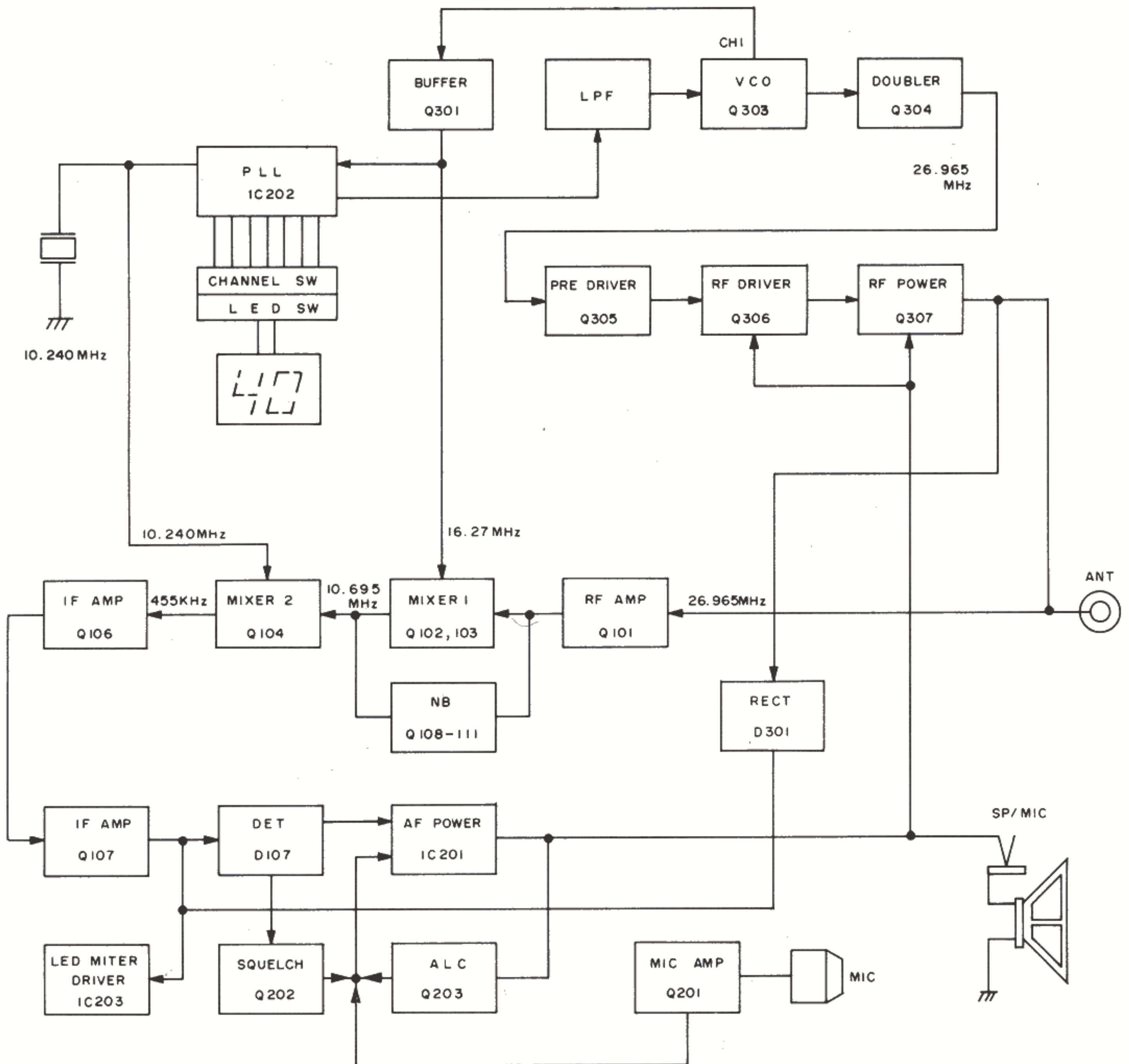


I Microphone Push-To-Talk Bar. Simply push this bar in to transmit; release when receiving.



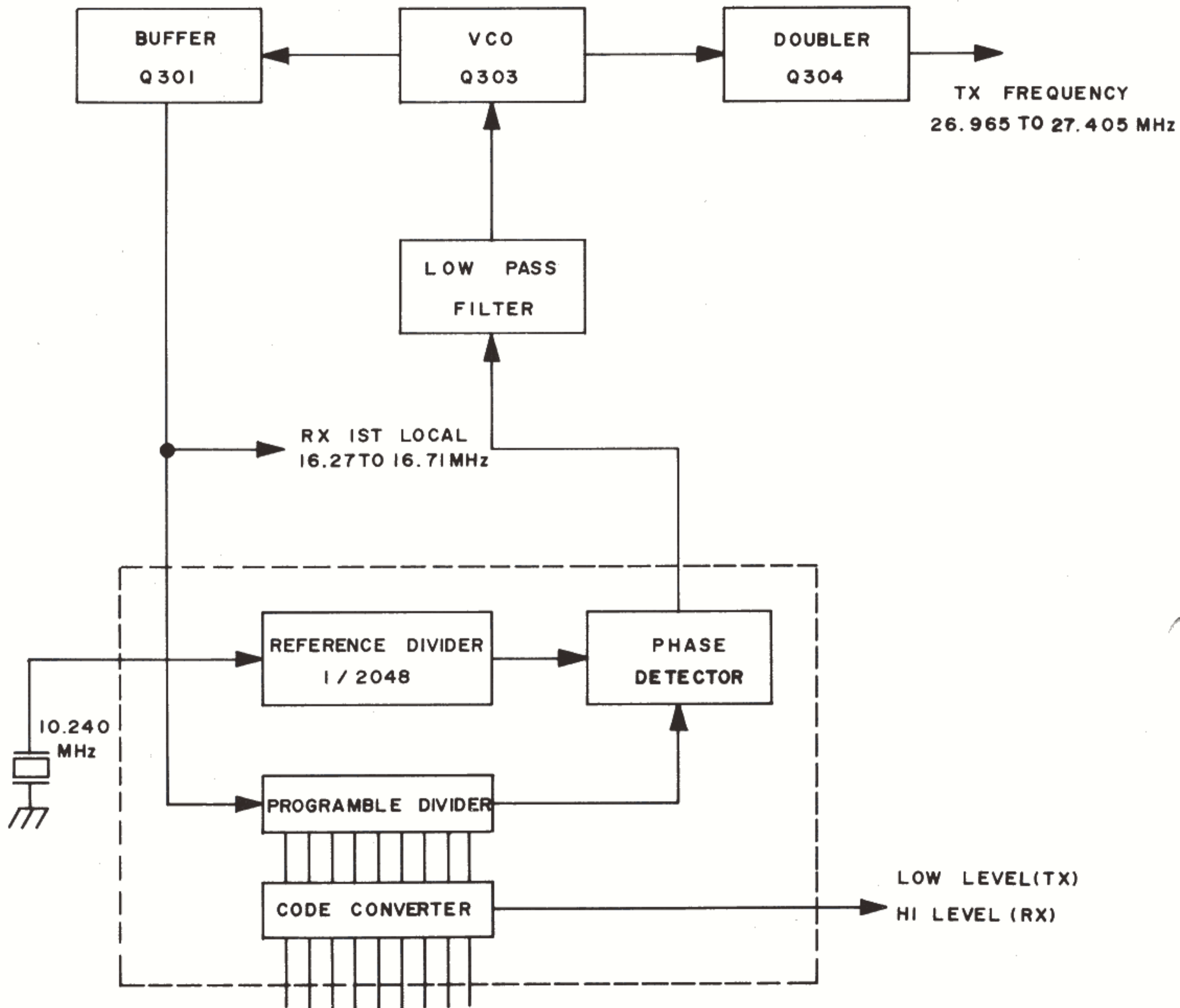
BLOCK DIAGRAM

77-250



PLL CIRCUIT BLOCK DIAGRAM

77-250



1. Fundamental theory of PLL Circuitry

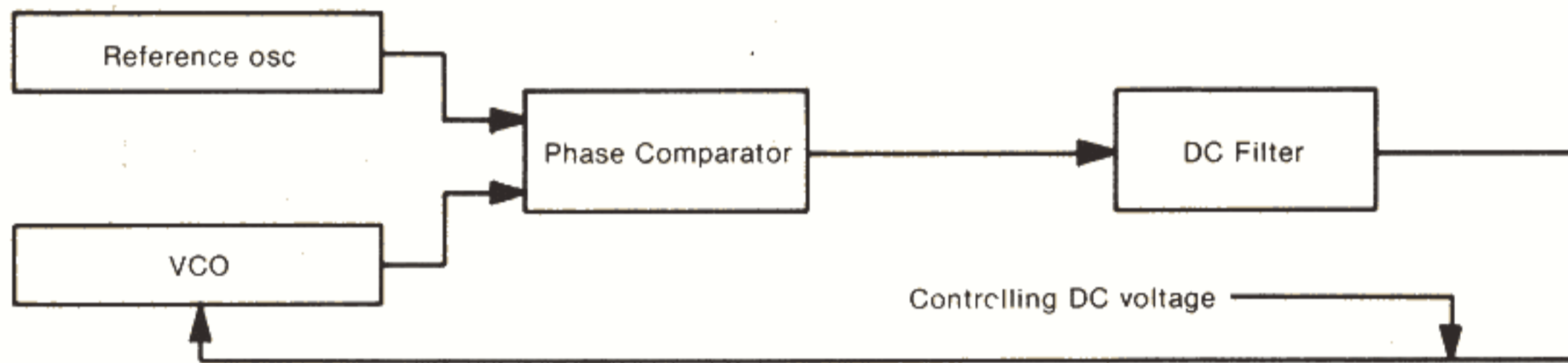
The purpose of P.L.L. (Phase Locked Loop) circuit is to generate multiple number programmable frequencies from a signal reference frequency with quartz crystal accuracy.

A basic PLL circuitry consists of reference oscillator, VCO, phase comparator and DC filter (low pass filter).

With the above circuit the VCO (Voltage Controlled Oscillator) Frequency is effectively locked to the reference oscillator, and its accuracy is as good as the reference oscillator.

Since the CB radio's adjacent channel spacing is 10KHz (or multiple of 2.5KHz), our purpose should be to produce multiple of programmable frequencies that are spaced apart by 10KHz.

(Fig. 1)



Therefore the basic PLL circuitry is expanded as follow:

Note that the reference frequency of 2.5KHz is obtained by dividing the 10.24MHz by 4096 times. (2.5KHz reference is used instead of 10KHz for division convenience).

See Table 1 for transmit/receive mode VCO frequencies.

2. Transmitter Circuit

The VCO frequency selected by the channel selector switch is doubled to generate desired transmit frequency. The doubling is done by the Q304.

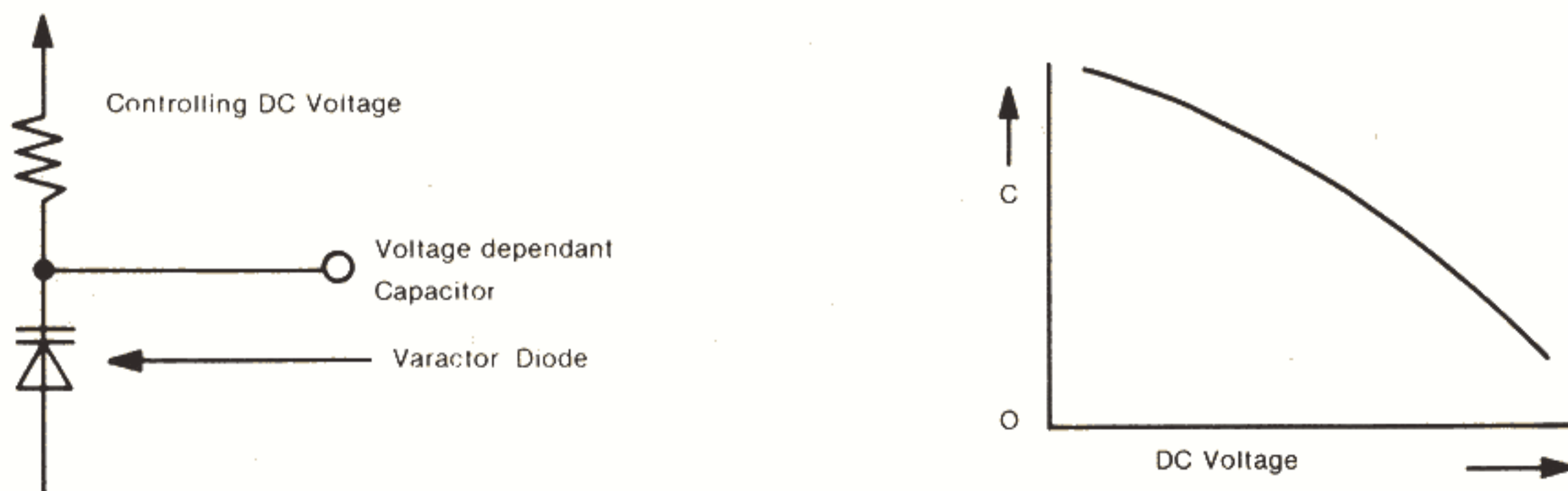
The resulting transmit frequency is filtered by L301 and L302.

Q305 is an amplifier/switch circuit. When VCO frequency is out of "Lock" condition pin 14 of IC202 pulls down bias voltage of Q305 to ground disabling Q305 from passing possible illegal frequencies.

Q306 is a RF power driver circuit, and Q307 is the final RF power amplifier.

The most important part of VCO circuitry is a voltage controlled variable capacitor called vari-cap or varactor diode whose capacitance depends on DC voltage applied to its cathode

(Fig.2)



The varactor diode is responsible for setting VCO frequency, and once set it regulates the VCO frequency against the reference.

The VCO frequencies are chosen in 13 to 16MHz range as shown on Table 1.

To obtain transmitt signal the VCO is doubled. As an example for channel 1:

$$13.4825 \times 2 = 26.965 \text{ MHz}$$

For receiver mode the VCO is used as a first local oscillator. For cahnnel 1:

$$26.965 - 16.27 = 10.695\text{MHz}$$

The above first IF of 10.695MHz is mixed again with 10.24MHz crystal oscillator frequency which serves as the second local oscillator.

$$10.695 - 10.24 = 0.455\text{MHz}$$

As can be seen above the VCO frequency shifts from 13.485 16.27MHz when changed from transmitt to receive for the same channel 1.

The shift is accomplished by "read only memory" incorporated inside the PLL IC202 between the selector switch and the VCO divider (programable).

When transmitt logic signal is applied to the IC202 through pin 20, the programable divider will divide incoming VCO frequency by 5393 to produce 2.5KHz sampling signal.

$$13.485 \div 5393 = 2.5\text{KHz}$$

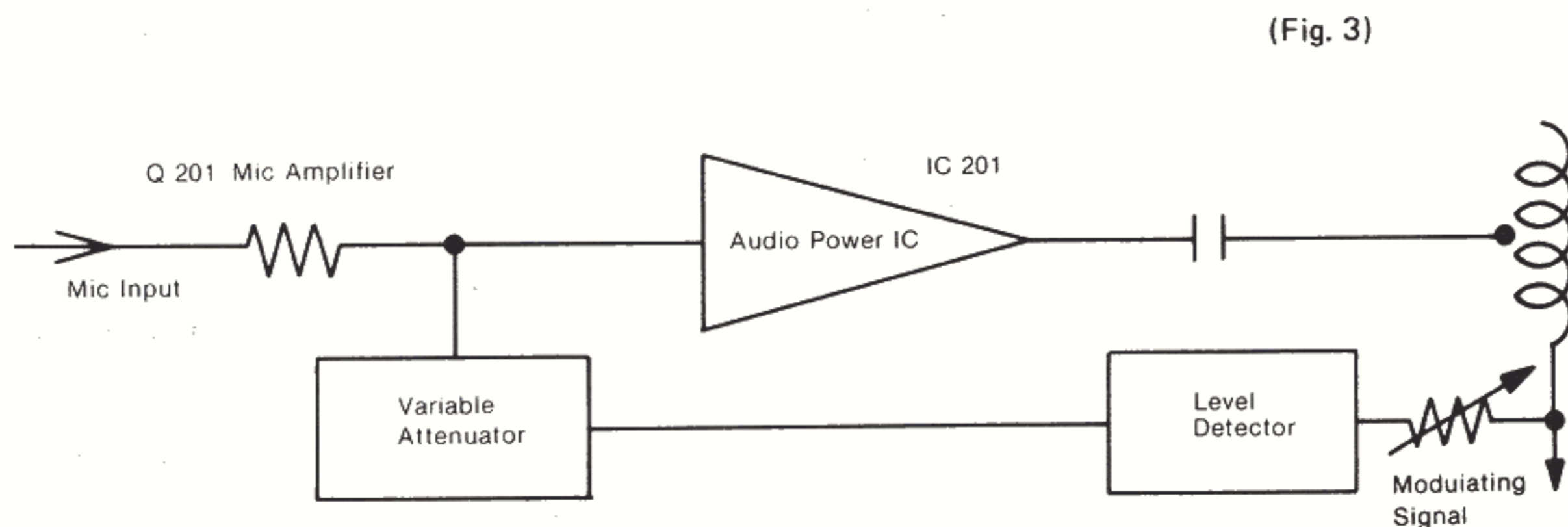
For the receiver mode the programable divider will automatically change to divide the VCO frequency by 3254.

$$16.27 \div 3254 = 5\text{KHz}$$

A modulating audio signal is applied to the collectors of Q306 and Q307 through a audio power transformer T1.

The audio signal (mic input) amplified by a single power IC201.

The modulation limiting is accomplished by a automatic level control circuit switch is as follow:



L305 and C325 are series resonator, and L306, C326, L307 and C329 make up pie-low pass filter. C320 is factory selected and limits the RF output power level to within the FCC limit of 4 watts.

3. Receiver Circuit

In the receiver mode of operation, Q207 transistor is turned off.

Also bias voltage is applied to Q208 and a proper bias and AGC voltage is established to and Q101 is a 27MHz RF input amplifier and any excessive input signal is limited by diodes D101 and D105.

The amplified 27MHz is mixed with VCO frequency selected by channel switch.

For channel 1 VCO is set at 16.27MHz. The resulting first IF is $26.965 - 16.27 = 10.695\text{MHz}$.

Q102, Q103 is the first converter, and the 10,695 MHz is sharply filtered by L105, and a crystal filter XF-1

The first IF is again mixed with a second local oscillator of 10.24MHz. $10.694 - 10.24 = 0.445\text{MHz}$. is the second converter and the 455KHz second IF is filtered by a razor sharp ceramic filter of CF-2, CF-3 coupled with L107.

Q106 is a first 455 KHz amplifier.

D107 is a detector diode which produces audio signal as well as a negative DC voltage for AGC action. The negative voltage also provides forward biasing to the cathode of ANL clipping diode of D109.

The biasing voltage has a time constance determined by R127 and C121.

1. Test Voltage

DC 13.8V \pm 5%, unless otherwise specified.

2. Test Equipment

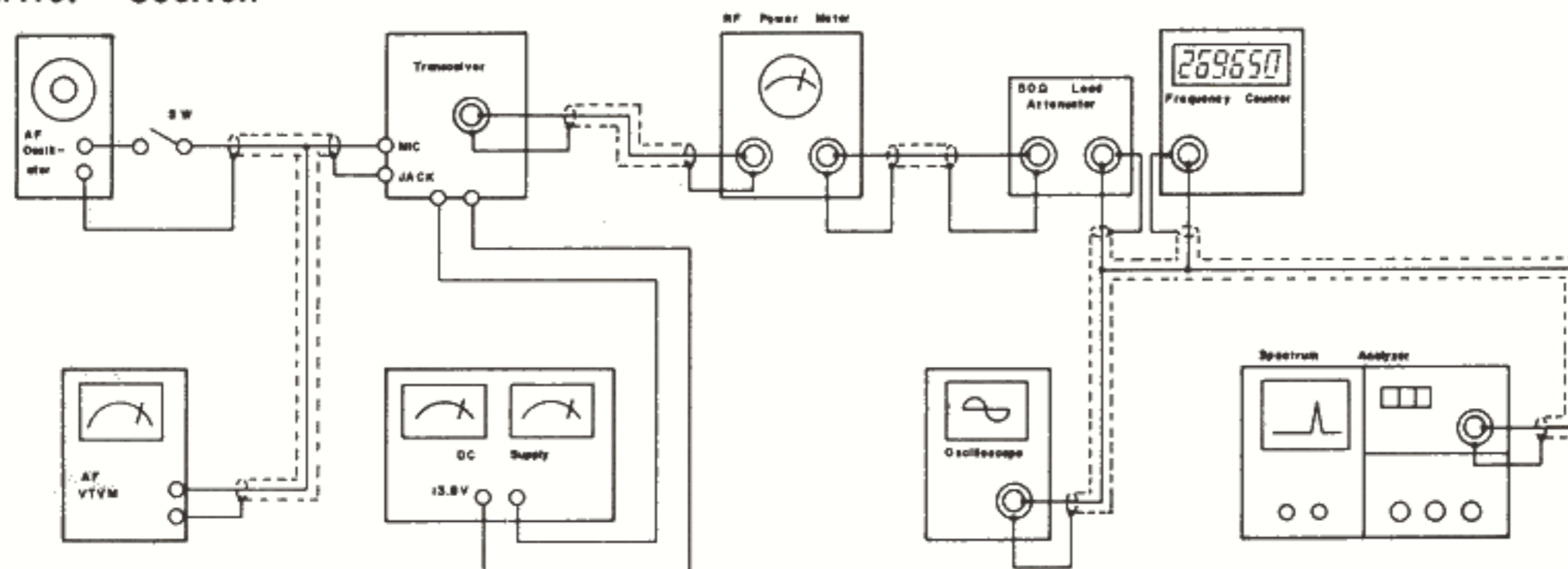
All Test equipment should be properly calibrated.

1. Audio signal generator, 10Hz-20KHz.
2. VTVM 1 mV measurable
3. DC ampere meter, 2A
4. Regulated power supply, DC 0-20V, 2A or higher
5. Frequency counter, 0-40MHz, high input impedance type
6. RF VTVM probe type
7. Oscilloscope, 30MHz, high input impedance
8. RF watt meter, thermo-couple type, 50 ohm, 5W
9. Standard signal generator, 100KHz-500MHz, -10-100dB, 50 ohm unbalanced.
10. Speaker dummy resistor, 8 ohm, 5W
11. Circuit tester, DC, 20K ohm/V

3. Alignment of Transmitter Circuitry

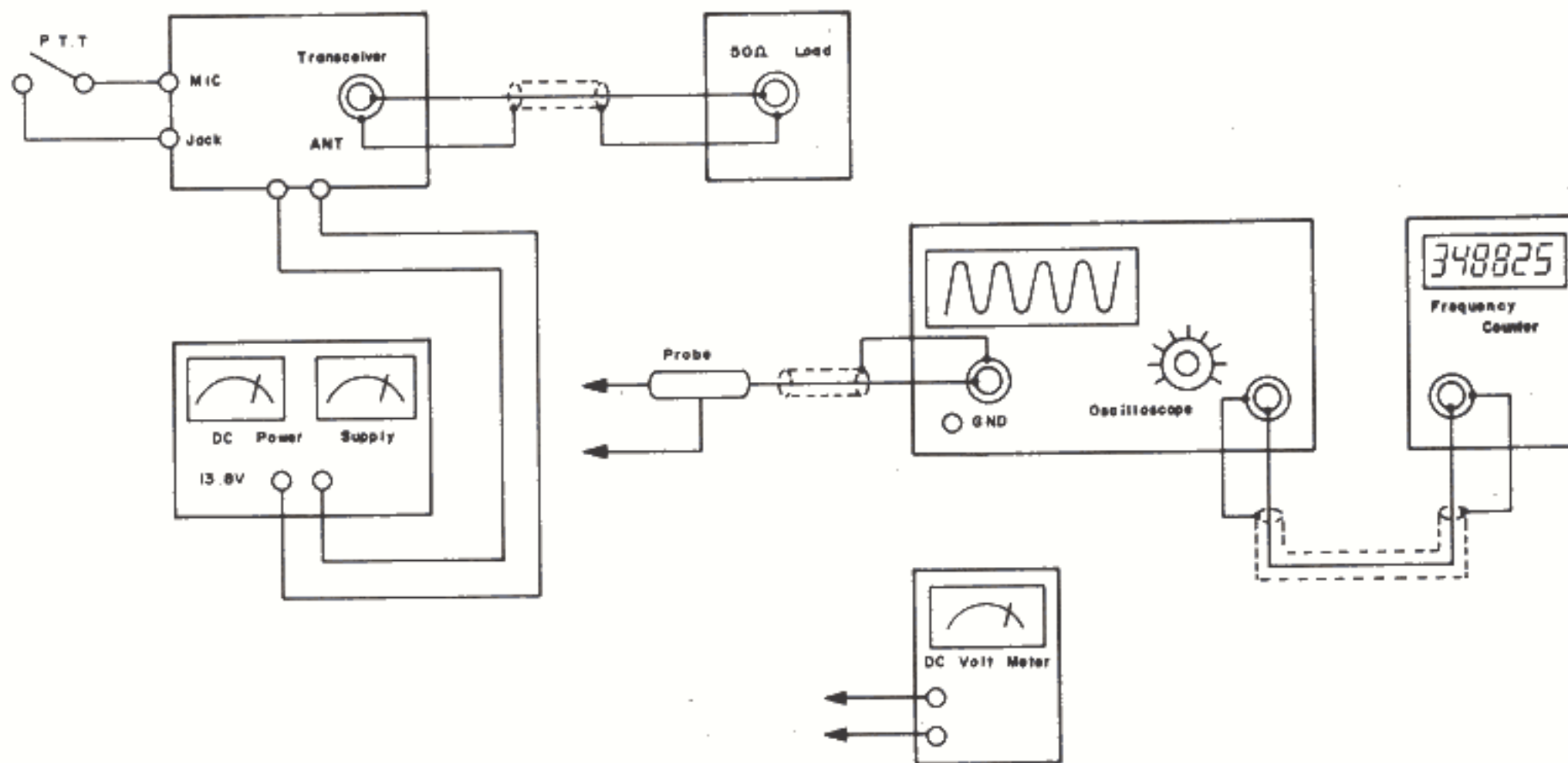
3.1 Test Setup

Transmitter Section



3.2 PLL Circuit alignment

PLL AND CARRIER SECTION



3.2.1 10.24MHz

Connect a frequency counter to the pin 12 and check to see 10.240000MHz-100Hz. When a defective crystal is replaced, and if the frequency is higher than by 100Hz, the CT201 should be increased. If the frequency is lower, the CT201 should be reduced in capacitance.

3.2.2 VCO alignment

1. Set the Radio to channel 40 and in receive mode.
2. Connect a circuit tester between R224/and ground
3. Adjust L201 obtain 3.1V DC.
4. Set the Radio to channel 1 and in transmit mode. (make certain 50 ohm dummy load or wattmeter is connected to antenna terminal)
5. Check to see the TP/DC voltage dropping to a level between 1.3 to 1.5 volt DC.

As long as the DC level stays between 3.1V DC for receive at channel 40 and 1.3 to 1.5V DC for transmit at channel 1 the VCO is set properly.

3.3 RF driver stage alignment

1. Select channel "19".
2. Connect an oscilloscope to the base of Q305 and ground.
3. Adjust L301 and L302 for maximum amplitude of scope display (27.185MHz signal)
4. Connect the scope to Q306 collector.
5. Adjust L303 for maximum amplitude of scope display.

3.4 RF Power amplifier alignment

1. Set power supply voltage to 13.8V and set the radio into channel 19 position.
2. Connect a watt meter to the antenna connector.
3. Adjust L301, L302 and L303 for maximum power indication in high position of Hi/Lo Switch.
4. Adjust L304 for maximum power indication in Low position of Hi/Lo Switch.
5. Adjust L305 and L306 for maximum power indication in high position of Hi/Lo Switch.
6. When all coils are peaked, the power meter should indicate above 4.0 watts.
7. Turn L305 and L306 until the power reading of 4.0 watt is obtained.

3.5 Transmit frequency check

1. Set the radio into transmit mode with no modulation.
2. Connect the frequency counter to the antenna load or to the tab provided at the wattmeter.

The frequency should be within $\pm 800\text{Hz}$ from each channel center frequency as tabulated in the frequency table attached.

3.6 Modulation sensitivity alignment

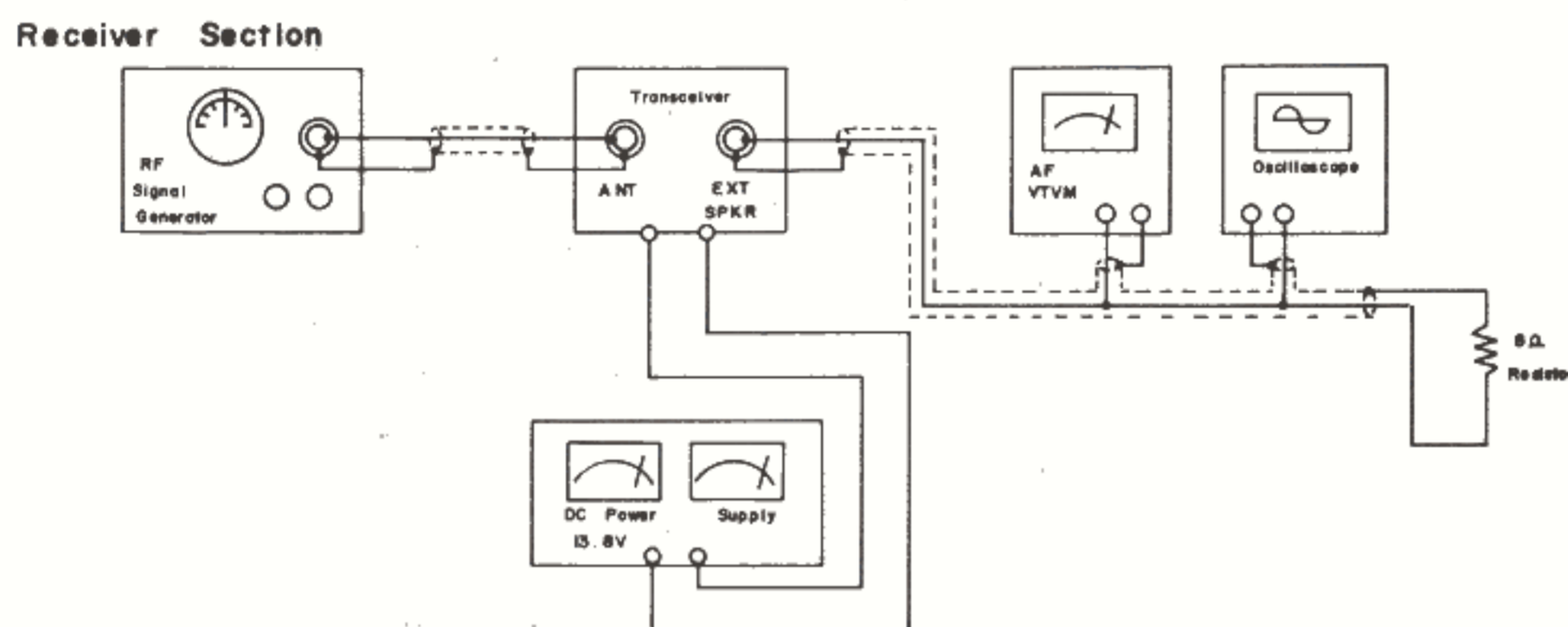
1. Set the unit into transmit mode and apply 6mV, 1KHz signal to the Mic input circuit.
2. RV201 should be adjusted to obtain 85% modulation at this condition.
3. Next, decrease signal input to 10mV and observe that the modulation ratio is keeping the value higher than 30%.

3.7 Transmit power indicator alignment

1. Set the unit into transmit mode with no modulation.
2. Adjust RV301 right after the NO 5 LED just light on.

4. Alignment of Receiver Circuitry

4.1 Test Set-up



4.2 Receiver Sensitivity Alignment

1. Set the signal generator at 27.185MHz, 1KHz and 30% modulation. Also set the radio at channel 19 position.
2. Adjust L101, L102, L103, L104, L105, L106, L107, L108, and L109 for maximum audio output across the 8 ohm dummy load resistor. This alignment should be performed by gradually decreasing the signal output signal to a minimum level required for tuning to avoid inaccurate alignment due to AGC action.

4.3 Squelch circuit alignment

1. Set the signal generator to provide RF input signal of 60dB (1KHz, 30% modulation)
2. Rotate the squelch control in full clockwise direction.
3. Temporarily adjust RV101, for maximum audio output, and note the audio output level. Then adjust RV101 so that the audio output level decreases by 6 dB.

4.4 Receive signal indicator alignment

1. Set the signal generator to provide RF input signal of 40 dB (1KHz, 30% modulation).
2. Adjust RV102 right after the NO. 5 LED just on.
3. Reduce antenna input signal level to 0-10, and check to see the first LED light on.

: MEASURED CH19
 : NO SIGNAL
 : NO MODULATION

1) TRANSISTOR

TR NO		G1	G2	D	S	TR NO		G	S	D
Q101	R X	0	5.6	11.28	0.6	Q104	R X	0	2.76	11.80
	T X	0	5.6	11.28	10.4		T X	0	2.76	11.36
Q102	R X	0	0.34	11.18	0	Q109	R X	0	3.70	5.30
	T X	0	0	10.88	0		T X	0	3.0	5.35
Q103	R X	0	0.34	11.18	0					
	T X	0	0	10.88	0					

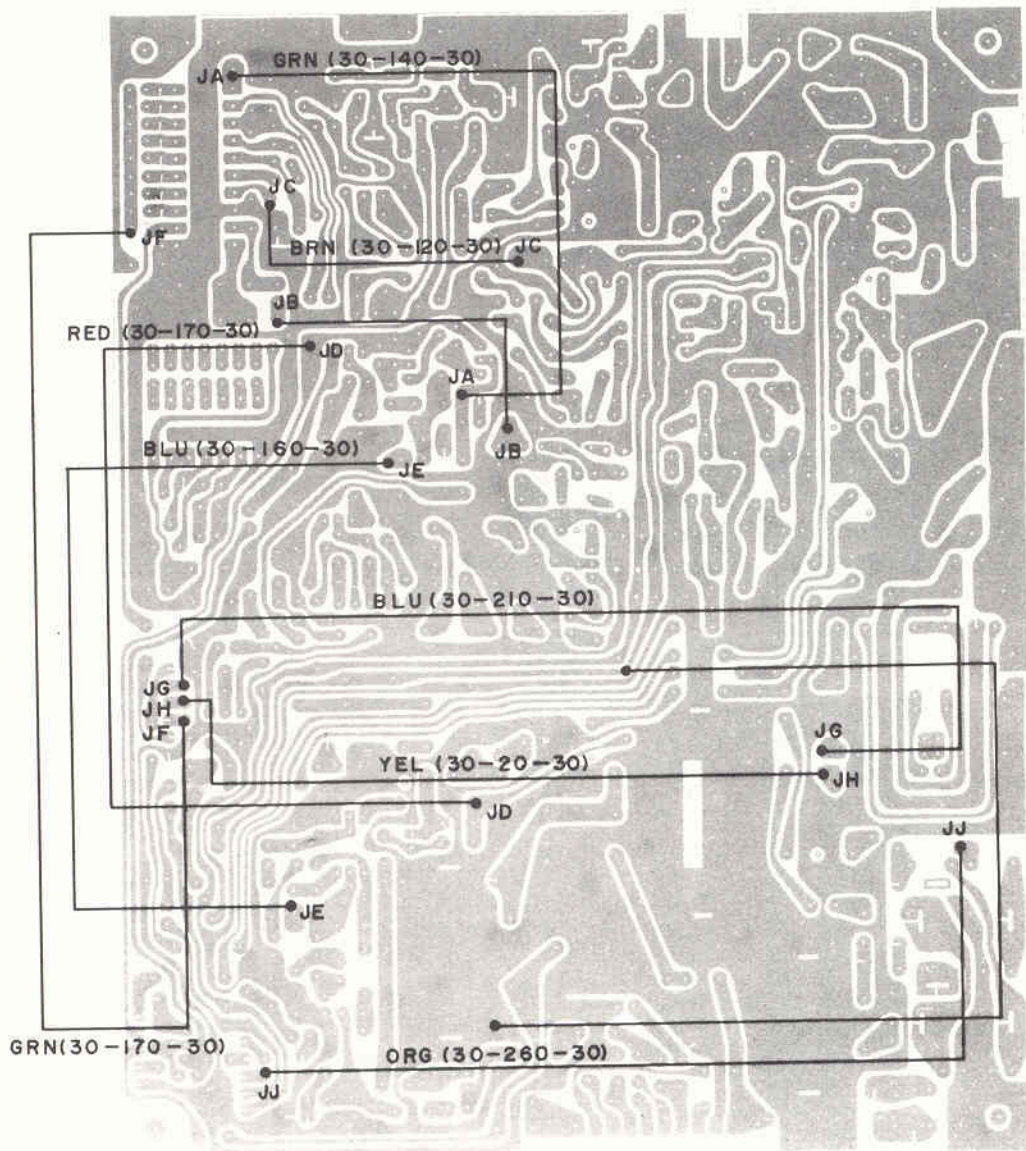
TR NO		E	B	C	TR NO		E	B	C	TR NO		E	B	C
Q106	R X	0.8	1.6	9.63	Q202	R X	0	0	0.6	Q301	R X	0	0.8	8.5
	T X	0	0.13	11.86		T X	0	0	0.6		T X	0	0.7	8.5
Q107	R X	0.5	1.2	11.40	Q203	R X	0	0	0	Q302	R X	0	0	0
	T X	0	0.12	11.86		T X	0	0	0		T X	0	0.6	0
Q108	R X	0	0.74	6.60	Q204	R X	0	0.6	0	Q303	R X	4	4.7	8.2
	T X	0	0.73	6.44		T X	0	0.6	0		T X	4	4.7	8.2
Q110	R X	8.46	7.89	0.69	Q205	R X	11.5	12.4	13.2	Q304	R X	0	0	0
	T X	0.46	7.89	0.69		T X	11.5	12.4	13.2		T X	8.4	2.7	8.5
Q111	R X	0	0	0	Q206	R X	8.6	9.5	12.4	Q305	R X	0.2	0.2	10
	T X	0	0	0		T X	9	9.5	11.8		T X	0.8	0.2	10
Q112	R X	0	0.6	1.3	Q207	R X	8.4	7.8	8.4	Q306	R X	0	0	13
	T X	0	0	10.5		T X	8.8	8.6	0		T X	0	0	13
Q201	R X	11	6.5	11.6	Q208	R X	8	8.5	8.5	Q307	R X	0	0	13
	T X	1.4	2	7.5		T X	0.8	0.8	8.5		T X	0	0	13

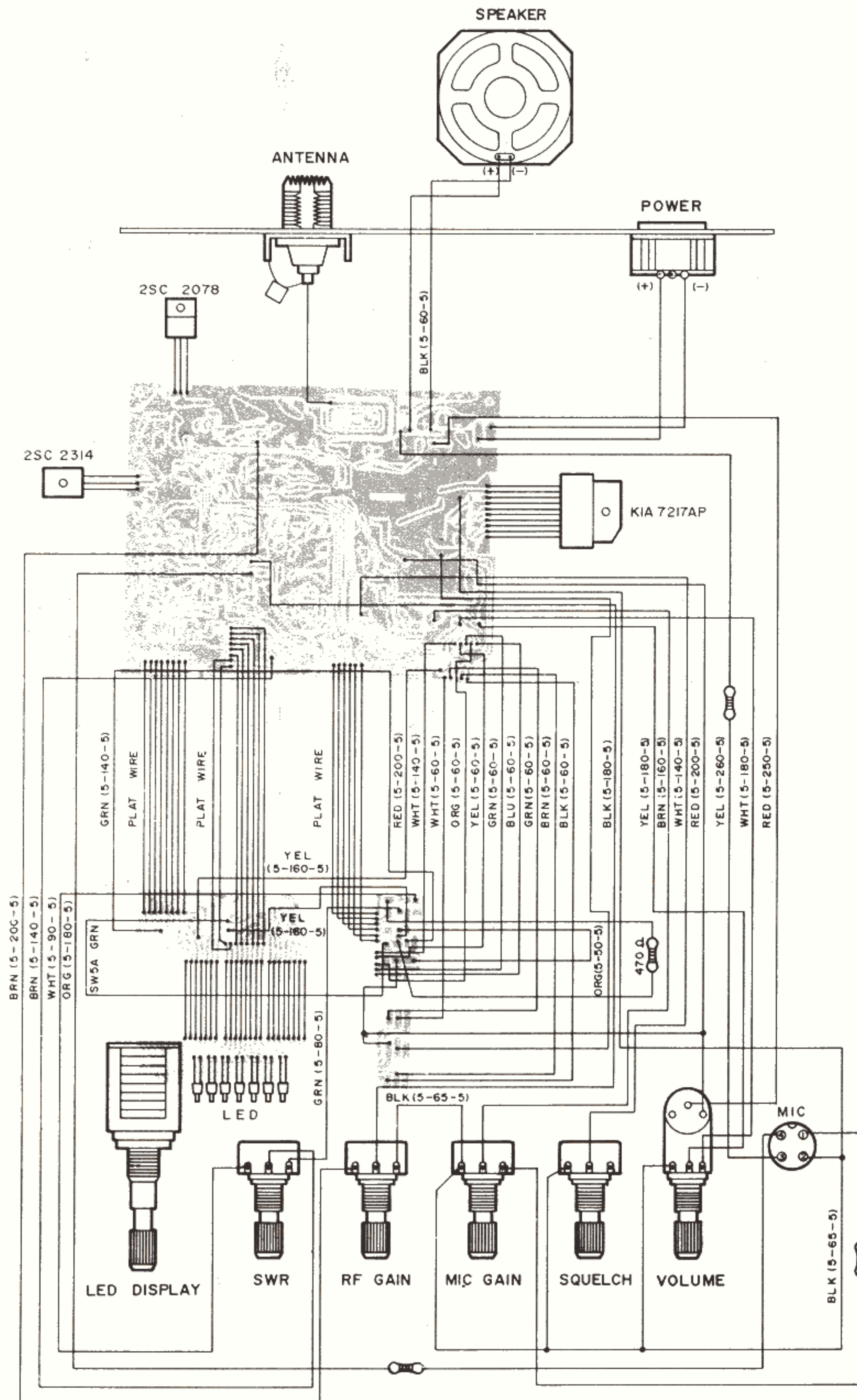
2) IC

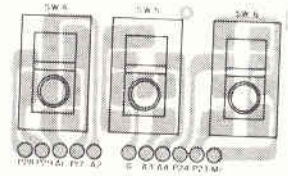
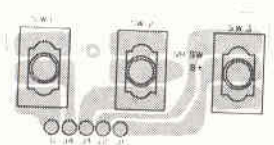
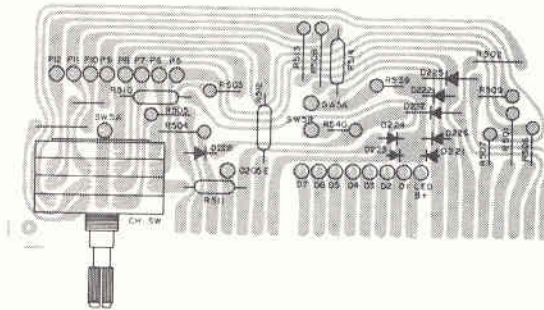
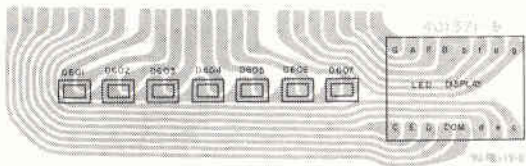
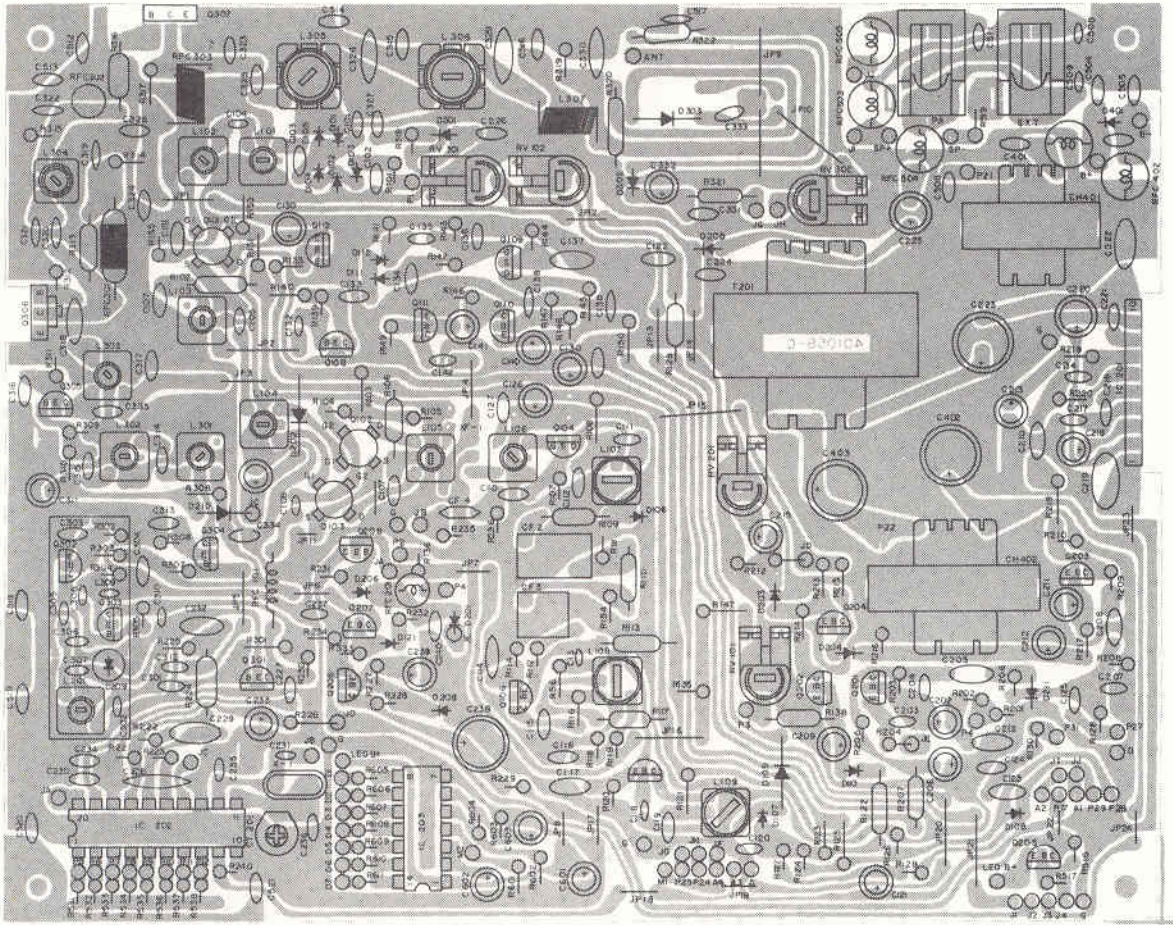
IC NO	IC 201									
PIN NO	1	2	3	4	5	6	7	8	9	10
R X	13.2	12.04	3.86	7.82	1.51	3.24	3.24	1.26	0	6.52
T X	13.2	12.04	3.85	7.82	1.51	3.24	3.24	1.26	0	6.52

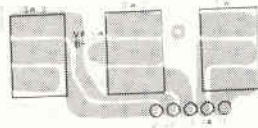
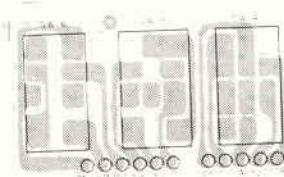
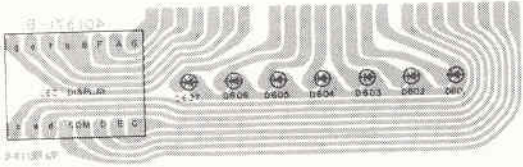
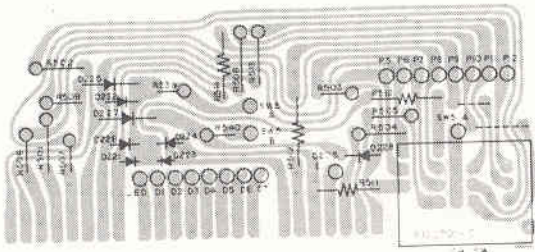
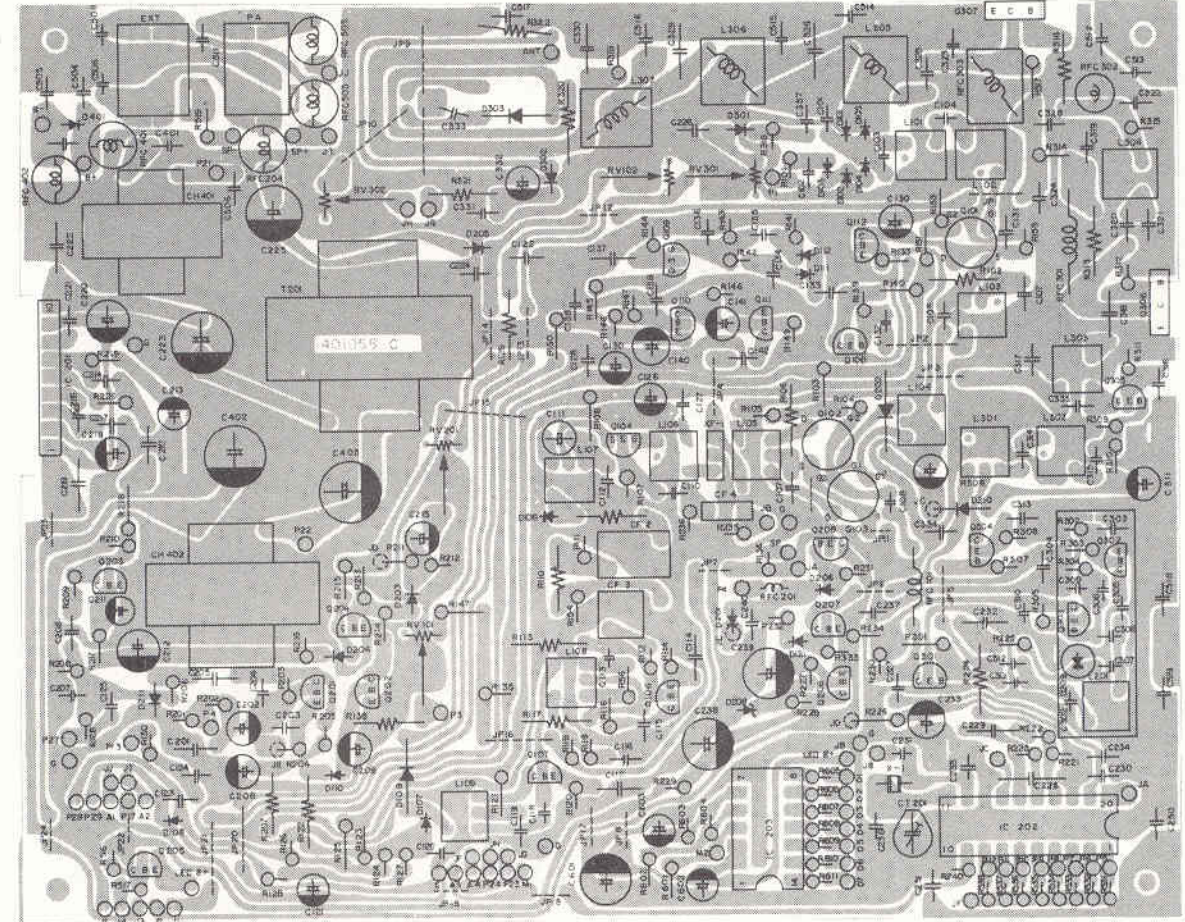
IC NO	IC 202										IC 202									
PIN NO	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
R X	8.30	0	0	8.30	8.30	0	0	0	0	0	3.8	4.5	0	1.2	2	2	1.8	8.4	4.2	8
T X	0	0	0	12.8	8.30	0	0	0	0	0	3.7	4.5	0	4.7	2.1	2.1	4.64	8.4	4.2	1

IC NO	IC 203														
PIN NO	1	2	3	4	5	6	7	8	9	10	11	12	13	14	
R X	12.6	3	3	0	0	1	0	11.2	11.2	11.2	11.2	11.2	11.2	11.2	
T X	12.6	3	3	0.2	0.2	1.5	0	0.2	0.2	0.2	0.2	0.2	0.2	10.8	10.8









PARTS LIST

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REF. NO.	DESCRIPTION	PART NO.	REF. NO.	DESCRIPTION	PART NO.
<u>CASE PARTS</u> <u>EXPLODED VIEW</u>					
1	Knob (Control)	77-110033	46	Housing	77-159087
2	Knob (Channel	77-115053	47	Lug	77-159088
3	Control Plate	76-020004	48	Bracket	77-158167
4	Channel Plate	76-115006	49	Bottom Cover	77-011043
5	Screw 2x6	77-151194	50	Upper Cover	77-011044
6	Escutcheon	77-011042	51	Felt	77-157154
7	Overlay	77-020116	52	Speaker	77-060017
8	Lens	77-020117	53	Holder	77-158160
9	Front Body	77-010091	54	Cap	77-157086
10	Felt	77-157150	55	Felt	77-157155
11	Felt	76-157009	56	Bracket Set	77-158168
12	Bracket	77-158166	57	Insl Rubber	77-157156
13	MIC	77-159091	58	Holder	77-158169
14	Rotary Switch	77-180030	59	Screw	77-151203
15	Insulator	77-157151	60	Screw	77-151204
16	Slide Switch	76-183004	61	Screw	80-151046
17	Slide Switch	77-183043	62	Washer	77-151180
18	P.C.B Led	77-070092	63	Screw	70-151105
19	LED Display	77-202043	64	Screw	70-151105
20	LED	80-202005	65	Screw	70-151121
21	LED	77-202046	66	Screw	70-151444
22	P.C.B CH9	77-070093	67	Screw	77-151183
23	P.C.B DNF	77-070094	68	Screw	80-151079
24(VR105)	Control, SWR	70-166006	69	Screw	70-151437
25(VR102)	Control, SW.	70-160011	70	Screw	70-151381
26(VR103)	Control, Mic	70-160034	71	Screw	77-151186
26(VR104)	Control, RF	70-160034	72	Screw	75-151043
27(VR101)	Control, Vol.	70-160035	73	Screw	77-151067
28	Main Body	77-015027	74	Nut	77-151185
29	Mica	80-089013	75	Washer	80-151076
30	2SC 2314	01-032314	76	Washer Rubber	77-151130
31	2SC 2078	01-032078	77	Bracket Mic	76-158024
32	Mica	77-089078	78	Screw	77-151191
33	KIA 7217 AP	02-437217	79	Washer	77-151192
34	Mica	77-157152			
35	Jack Earphone	77-153017		<u>MISCELLANEOUS</u>	
36	Antenna Jack	77-153019			
37	Holder, Antenna	76-158023		Mic Ass'y	77-038041
38	Name Plate	77-020118		Power Cord Ass'y	77-034053
39	Rivet	77-151123			
40	Shield	77-089102		<u>FILTERS</u>	
41	Fiber	77-157153			
42	Shield	77-089084	CF-3	CFU 455HT	77-179022
43	PCB Main	77-070095	CF-2	CFW 455HT	77-179024
44	Heat Sink (IC)	77-089097	CF-4	10.24MS-3-A	77-179033
45	P.C.B SW	77-070096	XF-1	10L08A	77-179034

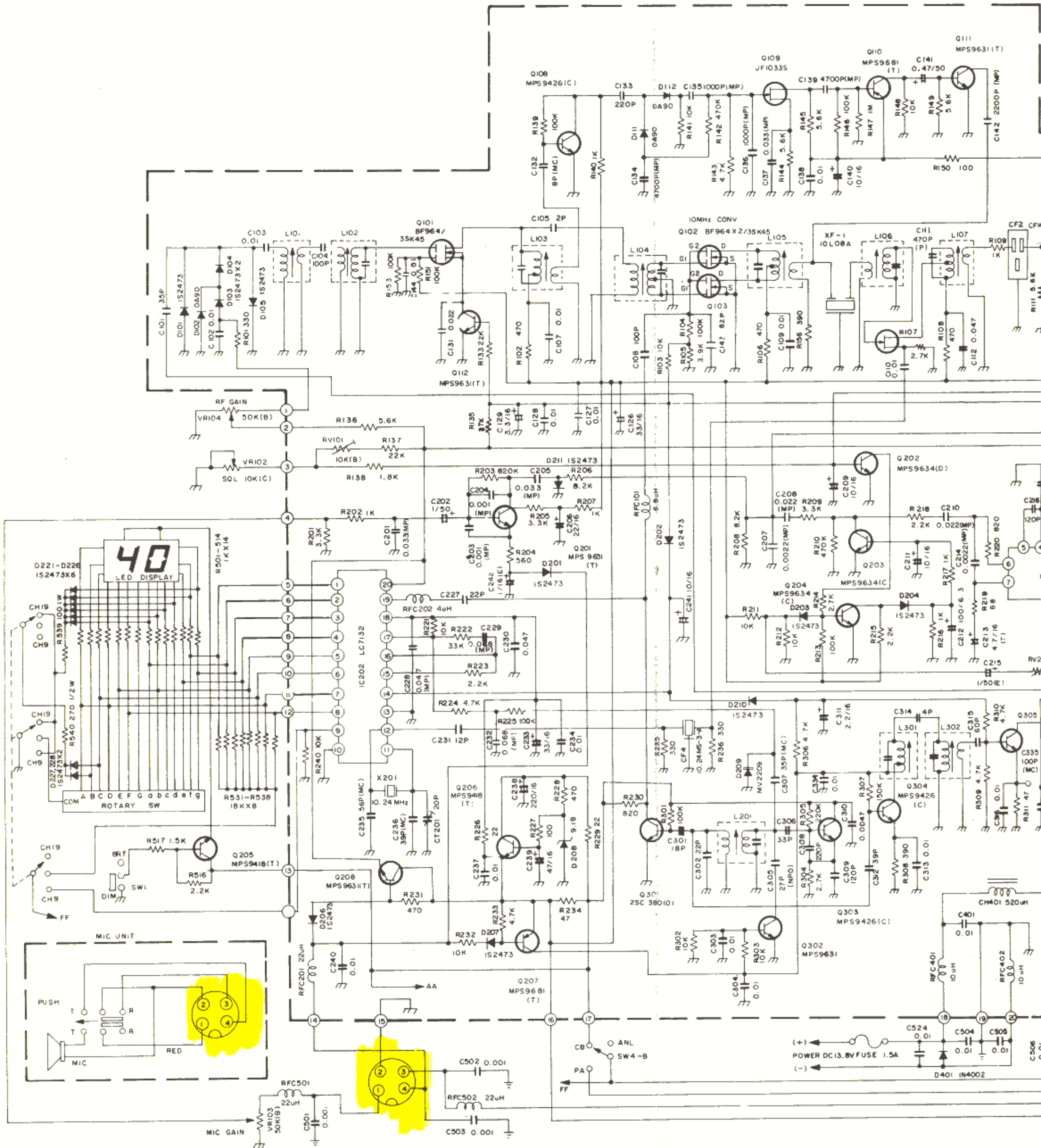
REF. NO.	DESCRIPTION	PART NO.	REF. NO.	DESCRIPTION	PART NO.
	<u>CRYSTAL</u>				
X201	10.240MHZ	77-128022	Q101,102, 103	BF 964 (A)	01-400964
	<u>COILS & TRANSFORMERS</u>			<u>CARBONFILM RESISTORS</u>	
CH401	Choke	77-178095	R156	390 Ohm 1/16W	67-143014
T201	Transformer OPT	77-096027	R150,227,312	100 Ohm 1/8W	04-661010
CH402	Transformer Choke	77-178120	R112,6,8, 130,140,202, 216,217,601, 605,606, 607,608, 609,610, 611,501, 502,503, 504,505, 506,507, 508,509, 513	1K 1/8W	77-164056
RF401,402	Coil Choke 10UH	77-178067	R103,141,8, 211,2,221, 232,302, 303,602, 240	10K 1/8W	77-164048
RFC301	Coil Choke 1UH	77-178119	R104,139, 146,151,153, 213,225,301	100K 1/8W	80-140011
RFC503, 504,505	Coil Choke 1UH	77-178059	R147	1M 1/8W	80-140067
RFC303	Coil Choke 0.5UH	77-178064	R317	1.2K 1/8W	04-661023
RFC101	Coil Choke 6.8UH	77-178065	R517	1.5K 1/8W	04-881053
RFC202	Coil 4UH	76-178010	R603	15K 1/8W	04-881530
RFC302	Inductor 6.8UH	77-178099	R125,307	150K 1/8W	80-140021
L307	Coil ANT 27MHZ	77-090086	R531,532, 533,534,535, 536,537,538	18K 1/8W	04-881830
L305	Coil ANT 27MHZ	77-090087	R226,9	22 Ohm 1/8W	80-140135
L306	Coil IFT 27MHZ	77-090135	R215,218, 223,516	2.2K 1/8W	04-882023
L303	IFT 27MHZ	77-090124	R123,131, 133,137	22K 1/8W	80-140118
L201	Coil VCO	77-090074	R305	220K 1/8W	04-662203
L301,302	Coil 27MHZ RF	77-090075	R107,214, 304	2.7K 1/8W	04-882073
L304	Coil 27MHZ RFC	77-090077	R135	27K 1/8W	04-882730
L101	Coil 27MHZ ANT	77-090136	R101,114, 120,121	330 Ohm 1/8W	04-883310
L102	Coil 27MHZ ANT	77-090137	235,236		
L103	Coil 27MHZ AMP	77-090138			
L106	Coil 10.7MHZ	77-090139			
L107	Coil 455KHZ	77-090140			
L108	Coil 455KHZ	77-090141			
L109	Coil 455KHZ	77-090142			
L104	Coil 27MHZ	77-090143			
L105	Coil 10.7MHZ Mix.	77-090144			
	<u>TRANSISTORS</u>				
Q301	2SC 380 (O)	01-030380			
Q203,204	MPS 9634 (C)	01-349634			
Q202	MPS 9634 (D)	01-349634			
Q108,303, 4,5	MPS 9426 (C)	01-349426			
Q110,207	MPS 9681 (T)	01-349681			
Q205,206	MPS 9418 (T)	01-349418			
Q106	MPS 9623 (H)	01-349623			
Q107	MPS 9623 (I)	01-349623			
Q111,112, 201,208, 302	MPS 9631 (T)	01-349631			
Q104,109	JF 1033S	01-401033			

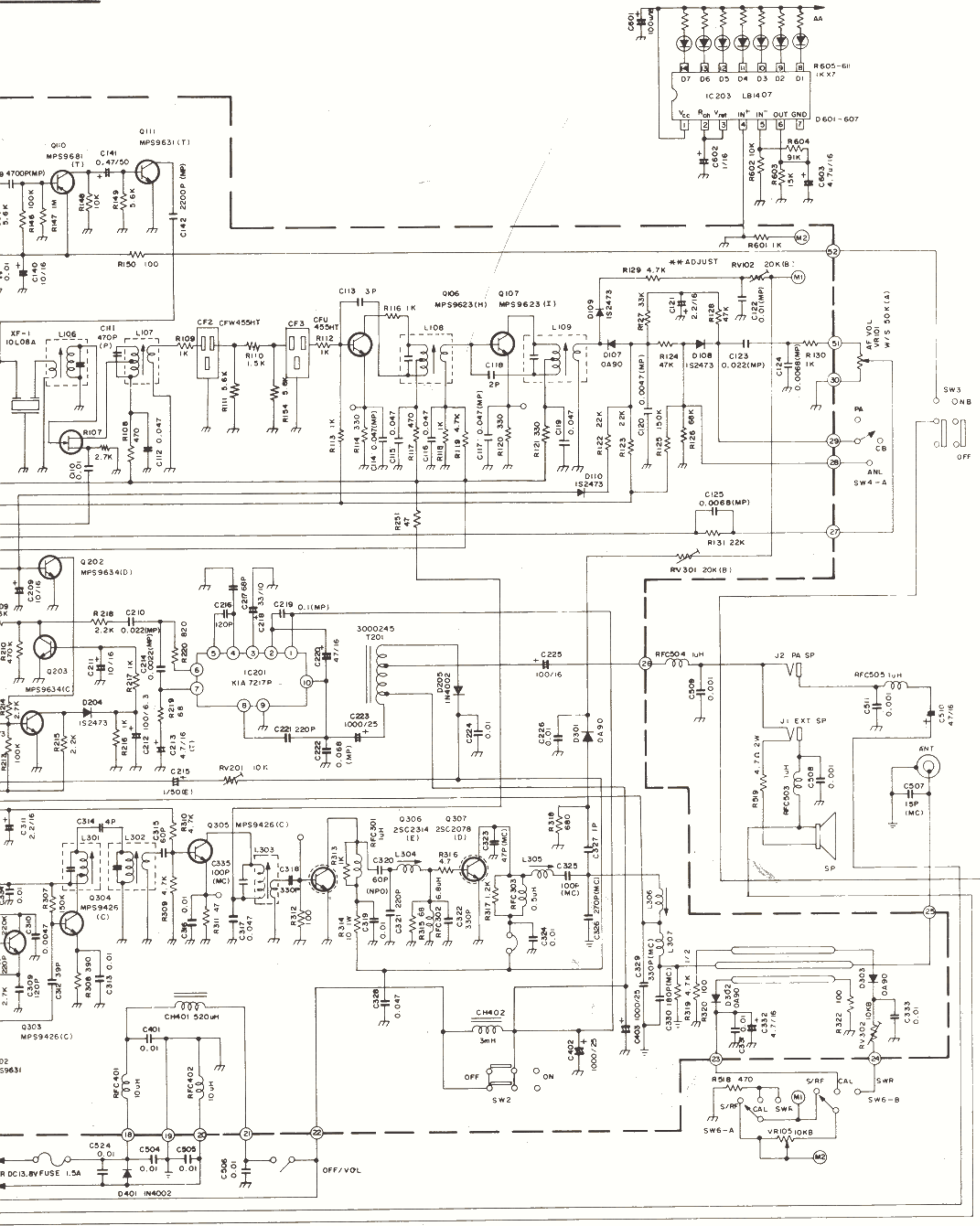
REF. NO.	DESCRIPTION	PART NO.	REF. NO.	DESCRIPTION	PART NO.
	<u>CARBONFILM RESISTORS, CONT.</u>			<u>ELECTROLYTIC CAPACITORS</u>	
R201,205, 209	3.3K 1/8W	04-663033	C141	0.47UF 50WV	00-132575
R127,222	33K 1/8W	04-663330	C242	1.0UF 16WV	00-132035
R308	390 Ohm 1/8W	80-140038	C202,215, 602	1.0UF50WV	00-132805
R105	3.9K 1/8W	80-140006	C140,209, 211,241	10UF 16WV	00-132115
R234,251, 311	47 Ohm 1/8W	04-664700	C212	100UF 6.3WV	00-132160
R108,228, 231	470 Ohm 1/8W	80-140043	C225,601	100UF 16WV	00-132175
R119,143, 233,306, 309,310	4.7K 1/8W	04-664073	C223,402, 403	1000UF 16WV	19-135005
R124,128	47K 1/8W	04-884730	C121,311	2.2UF 50WV	00-132280
R142,210	470K 1/8W	80-140142	C206	22UF 16WV	00-132300
R204	560 Ohm 1/8W	80-140143	C238	220UF 16WV	00-132380
R111,136, 144,145, 149,154	5.6K 1/8W	04-885063	C129	3.3UF 50WV	00-132475
R219,315	68 Ohm 1/8W	04-140052	C218	33UF 10WV	00-132505
R318	680 Ohm 1/8W	04-140053	C126,233	33UF 16WV	00-132510
R126	68K 1/8W	04-140055	C332,603	4.7UF 16WV	00-132595
R220,230	820 Ohm 1/8W	04-140057	C220,239	47UF 16WV	00-132161
R206,208	8.2K 1/8W	04-140059		<u>MYLAR CAPACITORS</u>	
R203	820K 1/8W	80-140061	C122	0.01UF 50WV	03-002128
R604	91K 1/8W	98-140153	C135,136, 203,204	0.001 UF 50WV	03-000210
R320,322	100 Ohm 1/8W	80-140001	C219	0.1UF 50WV	03-000200
R109,113, 207,313,510, 511,512,514,	1K 1/8W	04-881300	C142,207, 214	0.0022UF 50WV	03-002083
R110	1.5K 1/8W	80-140020	C123,208, 210	0.022UF 50WV	03-002083
R138	1.8K 1/8W	80-140023	C137,201, 205	0.033UF 50WV	03-002107
R122	22K 1/8W	80-140030	C120,134, 139	0.0047UF 50WV	03-000305
R102,106, 117	470 Ohm 1/8W	80-140043	C114,117, 228	0.047UF 50WV	03-000300
R129,224	4.7K 1/8W	80-140044	C124,125	0.0068UF 50WV	03-000360
R316	4.7 Ohm 1/8W	04-004070	C222,9,232	0.068UF 50WV	03-000356
R540	270 Ohm 1/2W	04-992710		<u>CERAMIC CAPACITORS</u>	
R319	4.7K 1/2W	80-140044	C508,509, 511	0.001UF 50WV	06-000016
R314	10 Ohm 1W	04-661100			
R539	100 Ohm	80-140002			
	<u>TRIM POTENIOMETERS</u>				
R519	4.7 Ohm	04-024007			
RV101,201, 302	10K	80-140072			
RV102,301	20KB	80-140078			

PARTS LIST

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REF. NO.	DESCRIPTION	PART NO.	REF. NO.	DESCRIPTION	PART NO.
	<u>CERAMIC CAPACITORS CONT.</u>			<u>MICA CAPACITORS CONT.</u>	
C102,103, 107,109, 110,127,128, 138,144,224, 226,234,237, 240,303,304, 313,316,319, 324,331,333, 334	0.01UF 50WV	06-000042	C329	330PF 50WV	03-001256
C131	0.022UF 50WV	06-000706	C307	35PF 50WV	03-001246
C310	0.0047UF 50WV	06-000707	C236,323	47PF 50WV	03-001266
C112,115, 116,119,230, 317,328	0.047 50 WV	06-000230	C235	56PF 50WV	03-001243
C327	1PF 50WV	06-000055	C132	8PF 50WV	03-001244
C104,108	100PF 50WV	06-000060		<u>TANTALUM CAPACITOR</u>	
C231	12PF 50WV	06-000140	C213	4.7UF 16WV	00-132595
C216,309	120PF 50WV	06-000290		<u>TRIMMER CAPACITOR</u>	
C301	18PF 50WV	06-000170	CT-1	20PF	77-135012
C105,118	2PF 50WV	06-000085		<u>INTEGRATED CIRCUITS</u>	
C227,302	22PF 50WV	06-000180	IC201	KIA7217	02-437217
C133,221, 308,321	220PF 50WV	06-000320	IC202	LC7132	02-507132
C305	27PF 50WV	06-000195	IC203	LB1407	02-131407
C113	3PF 50WV	06-000090		<u>DIODES</u>	
C306	33PF 50WV	06-000210	D208	UZ9.1B	05-860910
C318,322	330PF 50WV	06-000340	D209	MV2209	05-472209
C101	35PF 50WV	06-000697	D109,202, 210,225, 227	1S2473	80-085002
C312	39PF 50WV	06-000433	D101,103, 104,105, 108,110, 201,203, 204,206,207, 211,221,222, 223,224,226, 228	1S2473	80-085002
C314	4PF 50WV	06-000100			
C320	60PF 50WV	06-000255			
C315	68PF 50WV	06-000265			
C217	68PF 50WV	06-000265			
C143	82PF 50WV	06-000640			
	<u>POLY CAPACITOR</u>				
C111	470PF 50WV	67-138028			
	<u>MICA CAPACITORS</u>				
C325,335	100 PF 50WV	03-001206			
C330	180PF 50WV	03-001207			
C326	270PF 50WV	03-001226			





EXPLODED MECHANICAL VIEW

