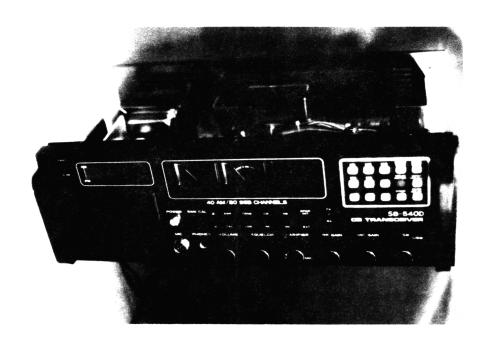
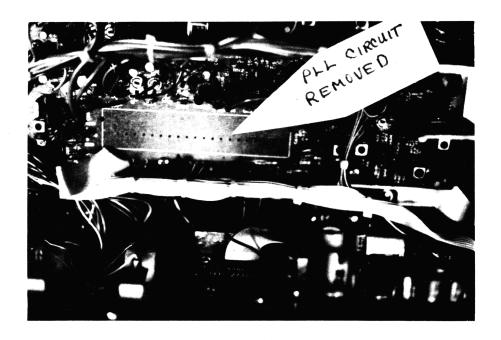
## ROBYN MODEL SB-540D 10 METER AMATEUR CONVERSION

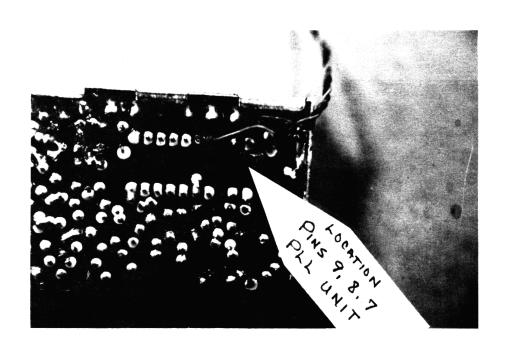
- (1) Remove PLL unit from radio using a temperature control grounded soldering iron and a solder sucker.
- (2) Remove the cover from the unit and isolate pins #7 and #8 using an exacto knife to cut the p/c board. Solder a wire to pin 9, 8, and 7 approximately ten inches long. This will be used later.
- (3) Cut R642.
- (4) Locate D611. Remove and replace with a super diode this will increase your VCO range.
- (5) Remove and replace D631 with a super diode this will increase your slider range.
- (6) Reinstall PLL unit.
- (7) Remove the gray wire from VR641 clarifier that goes to the main p/c board. There are two wires on the control, One goes to the mike plug. Do not remove the wire to the mike plug.
- (8) Run a wire from the gray wire on the clarifier to the 9.20 volt source as shown in the drawing.
- (9) Remove the orange wire from the switch on the back of the clarifier control that goes to point 13 on the main p/c board and tape back.
- (10) Run a wire from the switch where the orange wire was removed to the main p/c board ground.
- (11) Remove the violet and orange wire from the noise blanker switch and solder together then tape. Remove the yellow and blue wires from the noise blanker switch and tape separately. The noise blanker will be on all the time.
- (12) Remove the black and yellow wires from the tone control and solder together and tape. Low tone will be on all the time.
- (13) The wires from the PLL will now be connected up. Run them through the chassis to the bottom of the set.

## ROBYN MODEL SB-540D CONTINUED

- (14) The wire from pin #9 goes to the common of both switches.
- (15) The wire from pin #8 goes to the front terminal or the n/c position of the tone switch.
- (16) The wire from pin #7 goes to the noise blanker switch front terminal.
- (17) VC631 is adjusted on normal channels with the clarifier control at 12:00.
- (18) The slide will allow +5KC and -4KC.
- (19) L611, L621, L451, L442, L431, L421, L413, L412, UR312, SSBALC, UR311, AMALC, UR531 AM POWER must be tuned for the upper frequency and power.







## ROBYN SB-540-D CONTINUED:

TONE "ON"

BOTH "OFF" NORMAL ALL FREQS have a O for the last digit BECAUSE The PLL IS A Rom.

1 2 3 4 5 6 7 8 9 10	27.425 27.435 27.445 27.465 27.475 27.485 27.495 27.515 27.525 27.535	11 12 13 14 15 16 17 18 19 20	27.545 27.565 27.575 27.585 27.595 27.615 27.625 27.635 27.645 27.665	21 22 23 24 25 26 27 28 29 30	27.675 27.685 27.715 27.695 27.705 27.725 27.735 27.745 27.755 27.765	31 32 33 34 35 36 37 38 39 40	27.775 27.785 27.795 27.805 27.815 27.825 27.835 27.845 27.855 27.865
NB	"ON"						
1 2 3 4 5 6 7 8 9 10	27.875 27.885 27.895 27.915 27.925 27.935 27.945 27.965 27.975 27.985	11 12 13 14 15 16 17 18 19 20	27.995 28.015 28.025 28.035 28.045 28.065 28.075 28.085 28.095 28.115	21 22 23 24 25 26 27 28 29 30	28.125 28.135 28.165 28.145 28.155 28.165 28.175 28.185 28.195 28.215	31 32 33 34 35 36 37 38 39 40	28.225 28.235 28.245 28.255 28.265 28.275 28.285 28.295 28.305 28.315

